



MATERIAL SAFETY DATA SHEET
COMPLIES WITH 29 CFR 1910.1200.
OSHA HAZARD COMMUNICATION RULE

DATE OF LAST REVISION: 06-24-96

CHEMICAL IDENTITY

LABEL IDENTITY	Aluminum, copper and tungsten mixture		
CHEMICAL SYNONYM(S)	Aluminum, copper and tungsten alloy		
CHEMICAL FAMILY	Metallic Elements		
FORMULA	Al	Cu	W
MOLECULAR WEIGHT	26.981539	63.546	183.85
CAS REGISTRY NUMBER	7429-90-5	7440-50-8	7440-33-7

(the data that follows is for the individual elements and not the mixture as a whole)

INGREDIENTS	%	PEL	TLV
Aluminum	99.8 to 90%	Not established	10mg/m3
Copper	00.1 to 5.0%	0.1mg/m3 (fume) 1mg/m3 (dust, mist)	0.2mg/m3 (fume) 1mg/m3 (dust, mist)
Tungsten	00.1 to 5.0%	5mg/m3	5mg/m3

PHYSICAL AND CHEMICAL PROPERTIES

COLOR, FORM AND ODOR	Silvery colored metal, odorless
BOILING POINT	Unknown
VAPOR DENSITY (air=1)	NA
VAPOR PRESSURE @ 20°	Unknown
% VOLATILE BY VOLUME (%)	NA
REACTION WITH WATER	ND
EVAPORATION RATE (butyl acetate=1)	Essentially 0
SOLUBILITY IN WATER	Insoluble
MELTING POINT	Unknown
SPECIFIC GRAVITY	Unknown

FIRE AND EXPLOSION HAZARD DATA

FLASH POINT	ND
AUTOIGNITION TEMPERATURE (°C)	ND
FLAMMABLE LIMITS IN AIR, % by volume	Upper & Lower: no data
EXTINGUISHING MEDIA	DO NOT USE WATER, use carbon dioxide, dry chemical extinguishing agents, dry sand or dry ground dolomite.
SPECIAL FIRE FIGHTING PROCEDURES	No special fire fighting procedures needed, use normal procedures which include wearing NIOSH/MSHA approved self-contained breathing apparatus, flame and chemical resistant clothing; hats, boots and gloves. If without risk remove material from fire area.



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HEALTH HAZARD INFORMATION

TOXICITY DATA:

	Aluminum	Copper	Tungsten
LD50:	No data	No data	No data
LC50:	No data	No data	No data
Other:	No data	ori-hmn TDLO: 120mg/kg; intr-rat TDLO: 100mg/kg	No data

NFPA RATING:

HEALTH: **0** FLAMMABILITY: **0** REACTIVITY: **0** PERSONAL PROTECTION: **ND**

EFFECTS OF EXPOSURE:

Aluminum:

Acute: **Ingestion:** causes a burning in the mouth and throat, vomiting and diarrhea.
Skin contact: may cause irritation.
Eye contact: may cause irritation.
Inhalation: may cause irritation.

MEDICAL CONDITIONS (IF ANY) AGGRAVATED BY THE CHEMICAL: **None known**

OTHER HEALTH HAZARDS: **None known**

MOST LIKELY ROUTES OF ENTRY: **Ingestion, inhalation and skin absorption.**

Chronic:

Ingestion: kidney and liver damage.
Skin contact: Aluminum salts can cause dermatitis, eczema.
Eye contact: with aluminum can cause corneal necrosis.
Inhalation: of aluminum fumes causes metal-fume fever.

Copper:

Acute:

Ingestion: large doses may cause nausea, vomiting, abdominal pain, metallic taste and diarrhea. Acute poisoning is characterized by hemolysis, jaundice, anemia, hypertension and convulsions.
Skin contact: may cause irritation.
Eye contact: dust or powder may cause irritation.
Inhalation: dust or fumes may cause irritation, metallic taste, metal-fume fever, discoloration of skin and hair.

MEDICAL CONDITIONS (IF ANY) AGGRAVATED BY THE CHEMICAL: **Pre-existing skin disorders, impaired liver, kidney or pulmonary function.**

OTHER HEALTH HAZARDS: **None known**

MOST LIKELY ROUTES OF ENTRY: **Ingestion**



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HEALTH HAZARD INFORMATION CONTINUED

Copper:

Chronic:

Ingestion: renal damage.

Skin contact: prolonged skin contact may produce sensitization, dermatitis.

Chronic skin contact with copper solutions will cause erythema and other skin reactions in some individuals.

Eye contact: None known.

Inhalation: Atrophic changes and irritation of mucous membranes, renal damage.

TUNGSTEN:

Acute:

Ingestion: None known.

Skin contact: dust or powder may cause irritation.

Eye contact: dust or powder may cause irritation.

Inhalation: dust or powder may cause irritation.

MEDICAL CONDITIONS (IF ANY) AGGRAVATED BY THE CHEMICAL: **None known**

OTHER HEALTH HAZARDS: **None known.**

MOST LIKELY ROUTES OF ENTRY: **Ingestion**

Chronic:

Ingestion: None known.

Skin contact: may cause dermatitis.

Eye contact: None known.

Inhalation: dust may cause pulmonary fibrosis.

Other: reproductive effects in experimental animals have been reported.

EMERGENCY AND FIRST AID PROCEDURES:

Aluminum:

Ingestion: no data available but one should obtain medical attention.

Skin contact: remove contaminated clothing, flood skin with large amounts of water. If irritation persists seek medical attention.

Eye contact: immediately flush eyes, including under eyelids, with large amounts of water for at least 15 minutes. Call a physician.

Inhalation: no specific information available, one should obtain medical attention.

Copper:

Ingestion: no data available but one should obtain medical attention.

Skin contact: remove contaminated clothing, flood skin with large amounts of water.

Eye contact: immediately flush eyes, including under eyelids, with large amounts of water for at least 15 minutes. Call a physician.

Inhalation: no specific information available, one should obtain medical attention.



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HEALTH HAZARD INFORMATION CONTINUED

Tungsten:

Ingestion: **no data available but one should obtain medical attention.**

Skin contact: **remove contaminated clothing, flood skin with large amounts of water. If irritation persists seek medical attention.**

Eye contact: **immediately flush eyes, including under eyelids, with large amounts of water for at least 15 minutes. Call a physician.**

Inhalation: **no specific information available, one should obtain medical attention.**

REACTIVITY DATA

Aluminum:

Incompatibility materials: **acids, acid chlorides, oxidizing agents, halogens.**

Hazardous Decomposition Products: **toxic fumes of aluminum oxide; hydrogen when reacted with some acids and caustic solutions.**

Conditions to avoid: **Incompatibilities**

Stability: **Stable**

Hazardous Polymerization: **Will not occur**

Other: **No data**

Copper:

Incompatibility materials: **strong acids, strong oxidizers, halogens, acid chlorides, chlorates, bromates, iodates, C₂H₂, NH₄NO₃, ClF₃, (Cl+F₂), ethylene oxide, H₂O₂, hydrazine mononitride, hydrazoic acid, H₂S, Pb(N₃)₂, K₂O₂, NaN₃, Na₂O₂.**

Hazardous Decomposition Products: **toxic fumes**

Conditions to avoid: **Incompatible with prolonged heating in air.**

Stability: **Stable**

Hazardous Polymerization: **Will not occur.**

Other: **powder and salts react with acetylene or hydrazonic acid making explosive compounds.**

Tungsten:

Incompatibility materials: **F₂, Cl₂, ClF₃, strong oxidizers, air.**

Hazardous Decomposition Products: **tungsten oxide.**

Conditions to avoid: **Incompatibles.**

Stability: **Stable**

Hazardous Polymerization: **Will not occur.**

Other: **No data**



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ENVIRONMENTAL INFORMATION

RCRA CODE: **None**
TSCA Registered: **Yes**

SPILL AND LEAK PROCEDURES: **wearing full protective equipment, cover spill with dry sand or vermiculite. Mix well and carefully transfer to a container.**

WASTE DISPOSAL: **Consult state, local and federal EPA regulations for proper disposal.**

SPECIAL PROTECTIVE INFORMATION

RESPIRATORY PROTECTION: **Use a high efficiency particle respirator if exposed to fine fumes.**

PROTECTIVE GLOVES: **Rubber**

EYE/FACE PROTECTION: **ANSI approved safety goggles**

VENTILATION REQUIREMENTS: **Laboratory fume hood**

SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING/STORAGE: **Keep containers tightly closed. Store in a cool, dry, well-ventilated area. Wash thoroughly after use.**

OTHER PRECAUTIONS: **Lab coat and apron, flame and chemical resistant coveralls, eyewash capable of sustained flushing, safety drench shower and hygienic facilities for washing.**

TRANSPORTATION REQUIREMENTS	DOT CLASS:	ND
	UN NUMBER:	ND
	IMCO CLASS:	ND

This product contains Aluminum which is subject to the reporting requirements of section 313 of the Emergency Planning and Community Right to Know Act of 1986 and 40CFR 372. (if fume or dust)

This product contains Copper which is subject to the reporting requirements of section 313 of the Emergency Planning and Community Right to Know Act of 1986 and 40CFR 372.

THE ABOVE INFORMATION IS ACCURATE TO THE BEST OF OUR KNOWLEDGE. HOWEVER, SINCE DATA, SAFETY STANDARDS AND GOVERNMENT REGULATIONS ARE SUBJECT TO CHANGE THE CONDITIONS OF HANDLING AND USE, OR MISUSE ARE BEYOND OUR CONTROL, **ANGSTROM SCIENCES** MAKE NO WARRANTY, EITHER EXPRESSED OR IMPLIED, WITH RESPECT TO THE COMPLETENESS OR CONTINUING ACCURACY OF THE INFORMATION CONTAINED HEREIN AND DISCLAIMS ALL LIABILITY FOR THE RELIANCE THEREON. USER SHOULD SATISFY HIMSELF THAT HE HAS ALL CURRENT DATA RELEVANT TO HIS PARTICULAR USE.

NA= NOT APPLICABLE

ND= NO DATA FOUND

NR=NOT RECORDED
